

**Department of Drug Administration**  
**National Medicines Laboratory**  
**ANALYTICAL METHOD VALIDATION COMMITTEE FOR NON**  
**PHARMACOPOEIAL PRODUCT**

**Aceclofenac Sustained Release Tablet**

**Analytical Profile No.:** AST 074/075/ AP 032

Aceclofenac SR tablet contains 90-110% of Aceclofenac of stated amount.

**1. Identification:**

In the assay, the principle peak in the chromatogram obtained with the sample solution should correspond to the peak in the chromatogram obtained with the reference standard solution of Aceclofenac.

**2. Dissolution:** Determine by Liquid Chromatography

**2.1 Dissolution Parameters**

- **Apparatus:** Paddle
- **Medium:** 900 ml, Phosphate buffer pH 7.5
- **Speed:** 50 rpm
- **Time:** 1<sup>st</sup> hour, 4<sup>th</sup> hour, 8<sup>th</sup> hour and 16<sup>th</sup> hour

**2.2 Test Solution:**

Place 1 tablet in each dissolution vessel and run the apparatus as per above condition and collect the sample solution from each jar at specified time. Withdraw a suitable volume of sample at the determined time interval, filter, and replace the withdrawn volume with same medium. Dilute 2 ml of the filtrate to 50 ml with dissolution medium.

**2.3 Reference Solution:**

Weigh accurately about 44.4 mg of Aceclofenac RS in 100 ml volumetric flask and add about 70 ml dissolution medium and sonicate for about 10 min and make volume to 100 ml with dissolution medium. Dilute 5 ml of the solution to 100 ml with dissolution medium.

**2.4 Chromatographic System:**

Use the chromatographic system as described in the Assay.

**2.5 Procedure:**

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Proceed as described in assay, using 20 µl injection volumes. Calculate the release of the drug in each tablet.

**2.6 Limit:**

1<sup>st</sup> hour - NMT 25%

4<sup>th</sup> hour - 20 to 50 %

8<sup>th</sup> hour - 50 to 80 %

16<sup>th</sup> hour - NLT 80 % of the stated amount

**3. Assay:**

**3.1 Diluent:** Water: Acetonitrile (45:55)

**3.2 Test Solution:**

Weigh and powder 20 tablets. Weigh powder eq. to 100 mg of Aceclofenac in 100ml volumetric flask. Add about 70ml of Acetonitrile and sonicate for 10 minutes, make up the volume to 100 ml with Acetonitrile. Filter and dilute 5 ml of the filtrate to 50 ml with diluent. Filter the resulting solution through 0.22 micron nylon membrane filter.

**3.3 Reference Solution:**

Weigh accurately about 25 mg of Aceclofenac RS in 25 ml volumetric flask and add about 15 ml of Acetonitrile and sonicate for about 10 min. Cool and make volume to 25 ml with Acetonitrile. Dilute 5 ml of the solution to 50 ml with diluents. Filter the resulting solution through 0.22 micron nylon membrane filter.

**3.4 Chromatographic system**

- **Column:** C18, (150\*4.6 mm), 5 µm
- **Flow rate:** 1.5 ml/min
- **Injection volume:** 10 µl
- **Wavelength:** 275 nm
- **Column temperature:** Ambient
- **Detector:** UV Detector

**Mobile phase:** Buffer:Acetonitrile (55:45)

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**Buffer:** 1 ml of glacial acetic acid in 1000 ml of water

Mix buffer and Acetonitrile, cool to room temperature and filter the solution through 0.2 micron filter paper using vacuum pump.

**3.5 Procedure:**

Inject 10 $\mu$ l of standard preparation five/six times. The test is not valid unless the column efficiency is not less than 2500 theoretical plates. The tailing factor is not more than 2.0 and the relative standard deviation for replicate injections is not more than 2.0%. After the completion of the system suitability test parameter, inject 10 $\mu$ l of each of the sample solution separately. Calculate the content of Aceclofenac in each tablet.

**4. Other tests:** As per pharmacopoeial requirement.